

# iMOTION™ MADK

## Sensorless FOC with XMC™

### **Getting Started Guide**

XMC™ Microcontrollers  
June 2016



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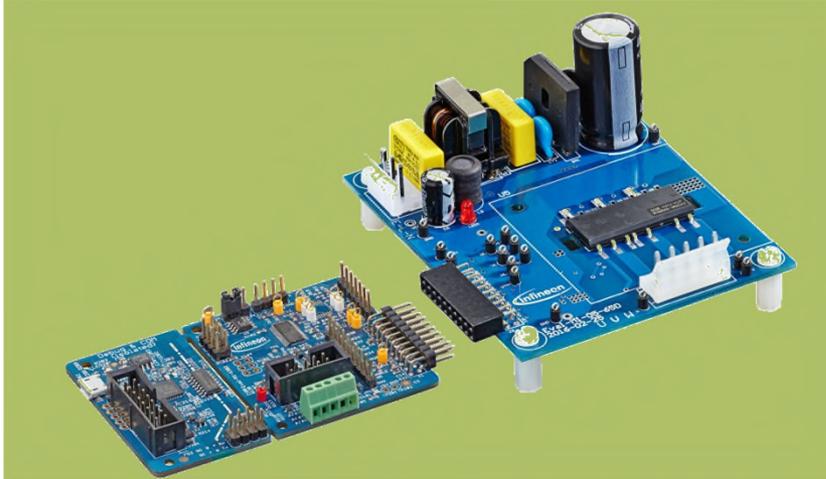
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# iMOTION™ MADK Platform Introduction



- › **Compact and modular 3-phase motor drive** system solution platform up to 300 W with scalable controller and IPM™ inverter board options
- › Designed for **sensorless or sensored** motor control
- › **Spin your motor in less than 1 hour** thanks to provided motor control software and easy-to-use GUI for parametrization and tuning

# iMOTION™ MADK Platform

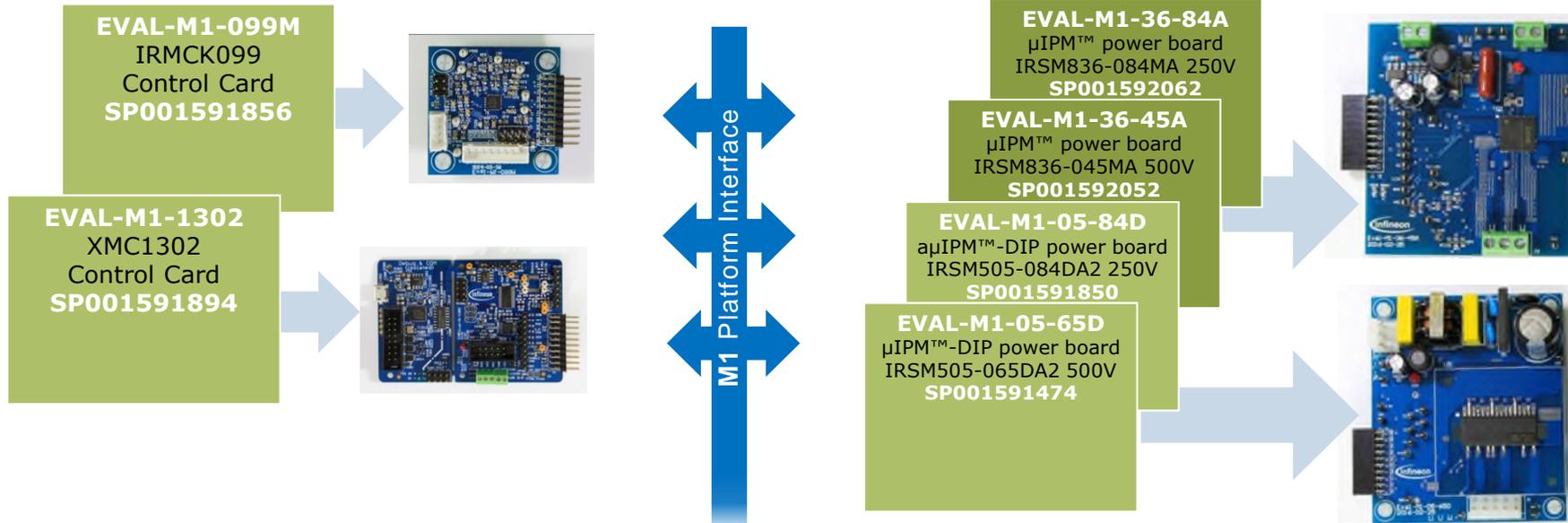
## Available Kits and Boards Overview



### Controller Boards

### Inverter Boards

Individual Boards



Kits

- EVAL-M1-1302\_36-84A**  
XMC1302 Control Card + Powerstage based on IRSM836-084MA, µIPM™, 250V  
SP001592044
- EVAL-M1-1302\_36-45A**  
XMC1302 Control Card + Powerstage based on IRSM836-045MA, µIPM™, 500V  
SP001592034
- EVAL-M1-1302\_05-84D**  
XMC1302 Control Card + Powerstage based on IRSM505-084DA2, µIPM™-DIP, 250V  
SP001591814
- EVAL\_M1-1302\_05-65D**  
XMC1302 Control Card + Powerstage based on IRSM505-065DA2, µIPM™-DIP, 500V  
SP001591902

More iMOTION™ MADK Controller and Inverter boards coming soon...

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### **Each iMOTION™ MADK Kit with XMC™ consists of following components:**

- › **XMC1302 Control Card**
  - Based on XMC1302 ARM® Cortex®-M0 MCU enabling sensed and sensorless motor control
  - Control card supports HALL or latest innovation of 3D Magnetic Sensor
  - Includes J-Link debug interface by Segger
  - µC Probe-based GUI for parametrization and tuning
- › **µIPM™ (12x12 mm) IRSM836 Series or µIPM™-DIP IRSM505 Series inverter boards**
  - 2 different MOSFET variants supporting 230 V or 110 V mains
  - All boards support 3-phase motor drive
- › **Software package** (downloadable from [www.infineon.com/MADK](http://www.infineon.com/MADK)) for each individual kit
  - XMC™ Flasher
  - Micrium µC/Probe™ for XMC™
  - .zip file with project and configuration files for each individual kit (e.g. Eval-M1-1302\_05-65D.zip)

# iMOTION™ MADK System Overview (2/4)

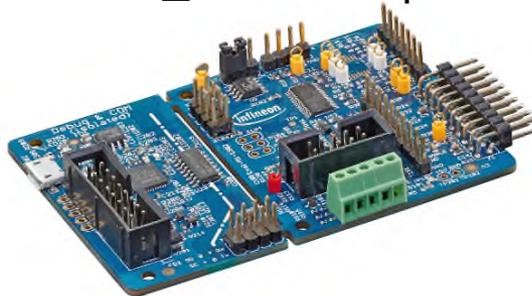
**For example the Eval-M1-1302\_05-65D Kit consists of:**

› **Hardware**

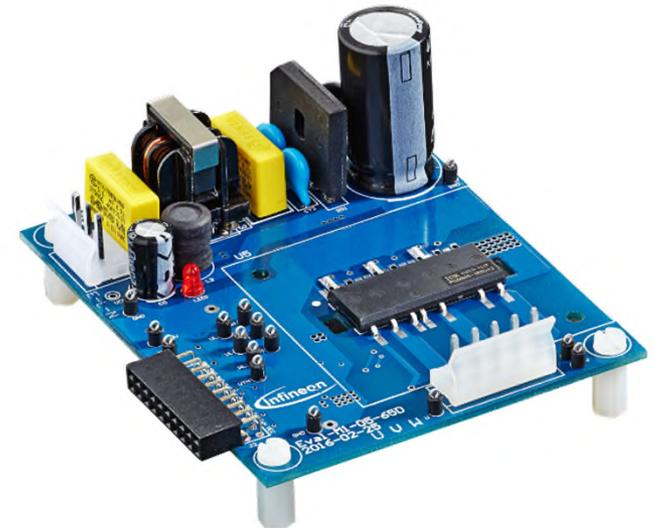
- Eval-M1-1302 Control Card
- Eval-M1-05-65D Inverter board with  $\mu$ IPM-DIP and 500 V MOSFET
- Micro-B USB cable

› **Software package** (downloadable from [www.infineon.com/MADK](http://www.infineon.com/MADK) website)

- XMC™ Flasher
- Micrium  $\mu$ C/Probe™ for XMC™
- Eval-M1-1302\_05-65D.zip file



Eval-M1-1302 board



Eval-M1-05-65D board

**Each kit has its own version of s/w package. For example the Eval-M1-1302\_05-65D.zip contains following files:**

- › Eval-M1-1302\_05-65D.elf file
- › Eval-M1-1302\_05-65D.hex file
- › Eval-M1-1302\_05-65D.wsp<sub>x</sub>  $\mu$ C/Probe™ file
- › Eval-M1-1302\_05-65D.xls Excel file

### Software package content description:

- › **Eval-M1-1302\_05-65D.hex** – a compiled FOC motor control code for XMC1302-TO380200 device. This code is configured to run with MADK kit for Motor control application. This firmware needs to be programmed to XMC1300 Control Card via XMC™ Flasher tool
- › **Eval-M1-1302\_05-65D.elf** – a debugging file used by  $\mu$ C/Probe™ GUI tool
- › **Eval-M1-1302\_05-65D.wsp** – a  $\mu$ C/Probe™ project file for predefined GUI used for system parametrization and tuning
- › **Eval-M1-1302\_05-65D.xls** – an excel spreadsheet which used to convert physical motor and system parameters to equivalent digital values which need to be entered through the  $\mu$ C/Probe™ GUI

# iMOTION™ MADK

## Hardware Overview (1/2)



Nr.	Kit Name	Kit Description	Order Number	Input Voltage/Output Power
1	Eval-M1-1302_05-65D	Eval-M1-1302, Eval-M1-05-65D, USB cable	EVALM113020565D TOBO1	100 - 230 Vac / 85 W @10kHz
2	Eval-M1-1302_05-84D	Eval-M1-1302, Eval-M1-05-84D, USB cable	EVALM113020584D TOBO1	100 – 120 Vac/ 95 W @10kHz
3	Eval-M1-1302_36-45A	Eval-M1-1302, Eval-M1-36-45A, USB cable	EVALM113023645A TOBO1	320 Vdc / 80 W
4	Eval-M1-1302_36-84A	Eval-M1-1302, Eval-M1-36-84A, USB cable	EVALM113023684A TOBO1	156 Vdc/ 80 W

For more details about individual boards (Control Cards and  $\mu$ IPM-based Inverters), please check the additional documentation on [www.infineon.com/MADK](http://www.infineon.com/MADK)

# iMOTION™ MADK

## Hardware Overview (2/2)



### › Infineon parts utilized on Eval-M1-1302:

<b>Infineon Parts</b>	<b>Order Number</b>
XMC1300 Microcontroller	XMC1302-T038F0200
XMC4200 Microcontroller	XMC4200-Q48F256
5V regulator	IFX1763XEJV50
3V3 regulator	IFX1763XEJV33
Dual NPN transistors	SMBT3904S
TVS diode	ESD8V0L2B-03L
Schottky diode	BAS3010A-03W

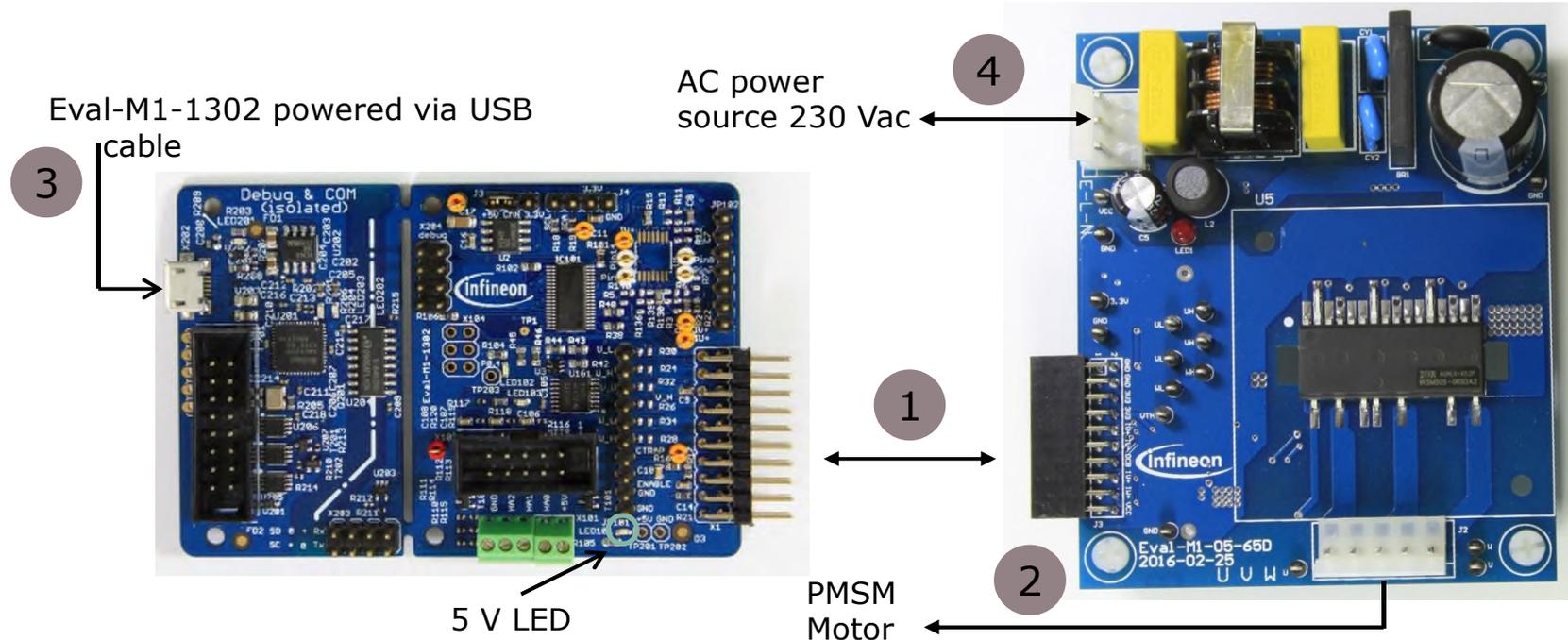
### › Infineon parts utilized on $\mu$ IPM™ Inverter Boards:

<b>Inverter Board</b>	<b>Order Number</b>
Eval-M1-05-65D	IRSM505-065DA2
Eval-M1-05-84D	IRSM505-084DA2
Eval-M1-36-45A	IRSM836-045MA
Eval-M1-36-84A	IRSM836-084MA

# iMOTION™ MADK Hardware Connections

## To properly connect MADK Kit, follow these steps:

1. Connect Eval-M1-1302 to Eval-M1-05-65D via M1 connector
2. Connect 3 phase motor wiring to 'U V W' connector
3. Connect Eval-M1-1302 to PC via USB cable
4. Connect AC source to Eval-M1-05-65D (Power ON is indicated by the LED on the board)



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# iMOTION™ MADK Tools Overview (1/2)

## XMC™ Flasher



### › Download XMC™ Flasher installer package from:

[www.infineon.com/xmcflasher](http://www.infineon.com/xmcflasher)

	MemTool	XMC1000 family XMC4000 family	Memtool is a free of charge programming tool for on-chip flash programming. MemTool supports all actual Infineon Microcontroller families. Programming of the XMC4000 is supported via <a href="#">DAP MiniWiggler</a> and UART BSL. <a href="#">DOWNLOAD MemTool</a>
	XMC™ Flasher	XMC1000 family XMC4000 family	XMC™ Flasher is a tiny, free of charge programming tool for on-chip flash programming. It is written in Java and it supports basic functionalities like erasing, programming and verification (.hex and .srec), plus BMI handling. XMC™ Flasher requires a J-Link compatible debug-HW to connect to the target (integrated on most of the XMC™ kits or XMC™ Link). <a href="#">Download XMC™ Flasher</a>

### › Installation Requirements

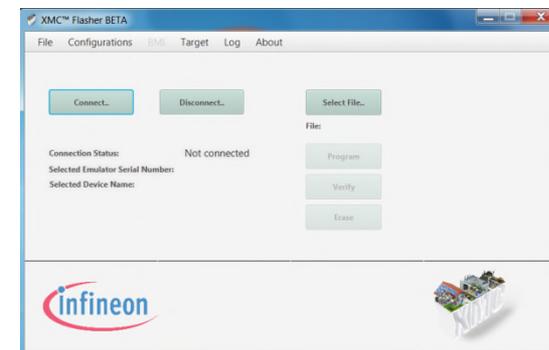
1. Oracle JAVA JRE 1.8.0\_72 or higher

– <http://www.oracle.com/technetwork/java/javase/downloads/index.html>

2. Segger JLINK software 5.10 or higher

– <https://www.segger.com/jlink-software.html>

3. Windows 7 or higher



# iMOTION™ MADK Tools Overview (2/2)

## Micrium μC Probe™



› **Download Micrium μC Probe™ for XMC™ installer package from:**

[www.infineon.com/ucprobexmc](http://www.infineon.com/ucprobexmc)

› **Installation Requirements:**

1. PC with Windows Vista, Windows 7, Windows 8, Windows 10 – 32 bit & 64 bit
2. RAM – 3 GB or more



Infineon

μC/Probe™ XMC™ Software Download

**μC/Probe™ XMC™ Software Download**

Free-of-charge data monitoring and visualization tool to modify and track real-time data on the XMC™ target microcontroller.

Register here to get your free download of μC/Probe™ XMC™

To download the software, please fill in the form below. We will send you the download link per email.

First Name\*

Last Name\*

- μC/Probe™ XMC™ is developed by Micrium® and has the same functionality as the professional edition of μC/Probe dedicated to XMC microcontrollers only.
- The current version available for download is μC/Probe™ XMC™ v 4.0.16.50
- μC/Probe™ XMC™ runs on Windows 7, Windows 8 or Windows 10.

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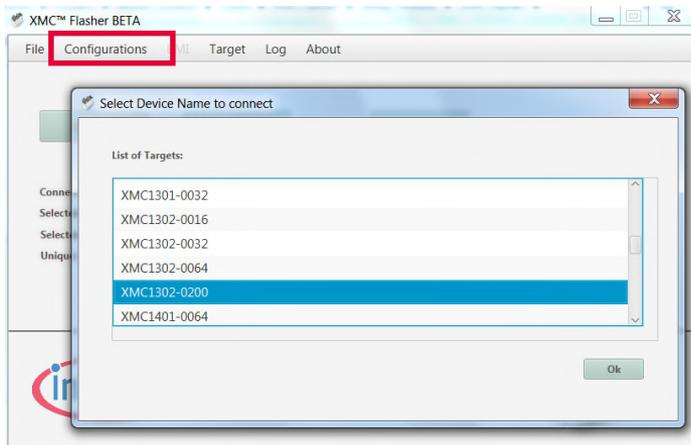
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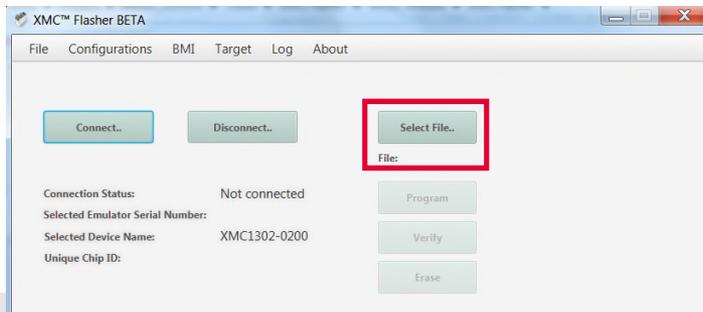
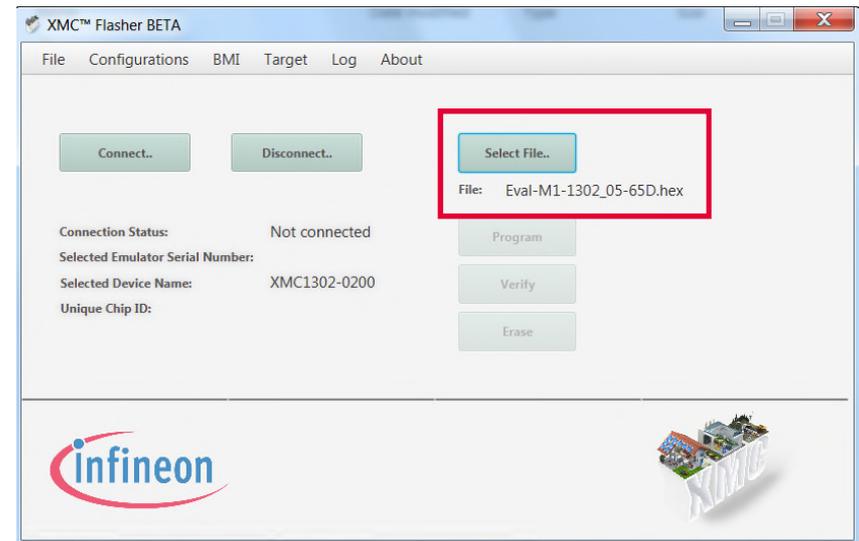
# iMOTION™ MADK Getting Started

## Flashing the \*.hex file (1/4)

1. Power up inverter board
2. Open XMC™ Flasher's Configuration, select Change -> Device name -> XMC1302-0200
4. Make sure that selected \*.hex file gets listed under File:

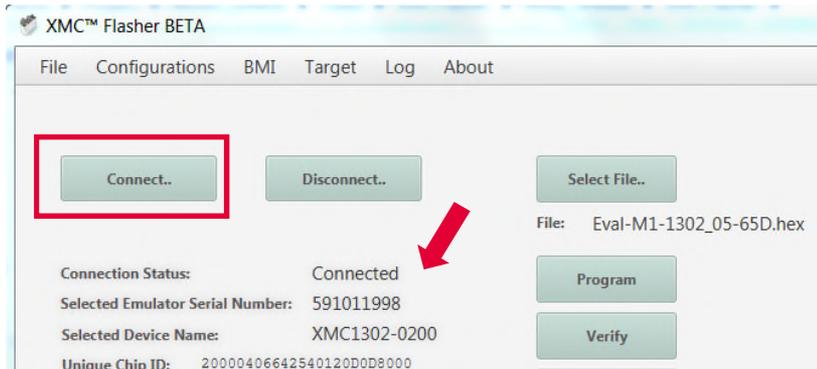


3. Click on Select and then select the the \*.hex file downloaded

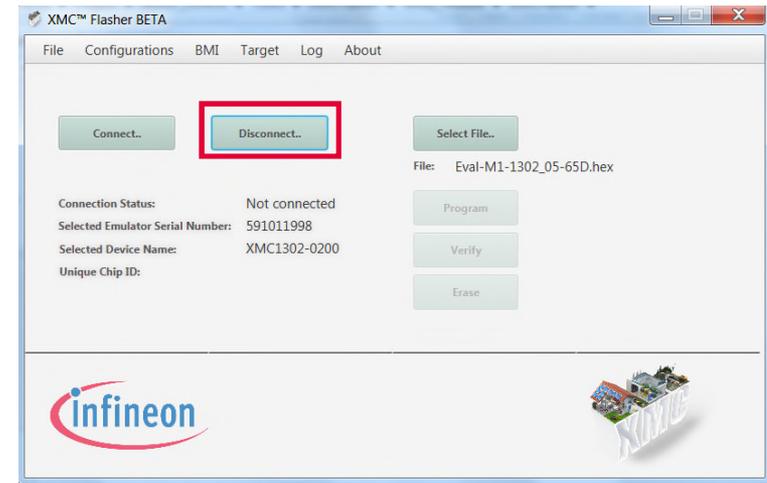


# iMOTION™ MADK Getting Started Flashing the \*.hex file (2/4)

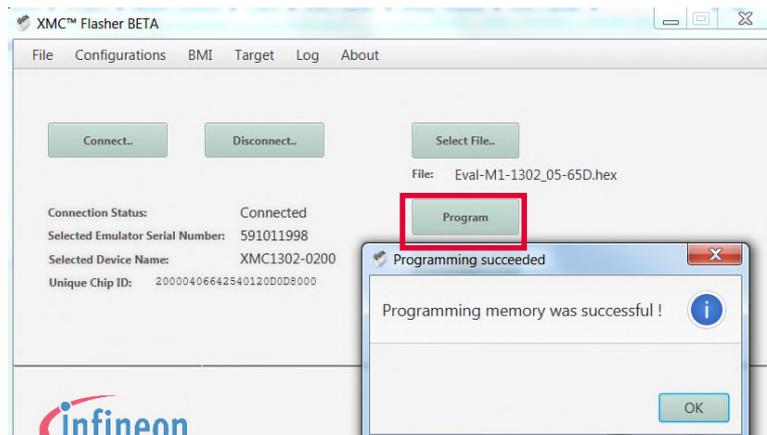
4. Click on 'Connect...' button and check if connection status is set to connected



6. Click on 'Disconnect..' button



5. Click on 'Program' button

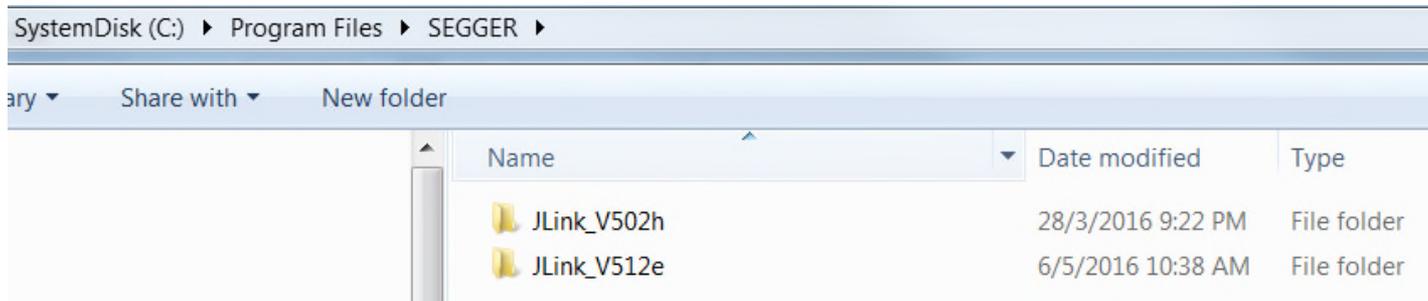


See next page if the connection is not established after step 4.

# iMOTION™ MADK Getting Started

## Flashing the \*.hex code (3/4)

7. If XMC™ Flasher cannot connect to Eval-M1-1302 board, there are 2 possible reasons:
  - Segger JLINK software has not been properly installed. That can be checked by searching for SEGGER driver in c:\Program Files\SEGGER\ folder. Make sure at least JLINK 5.0 or higher is installed.

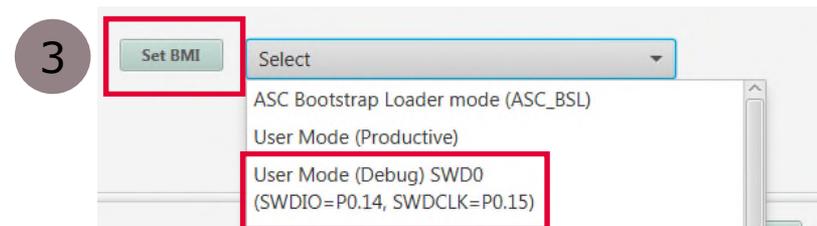
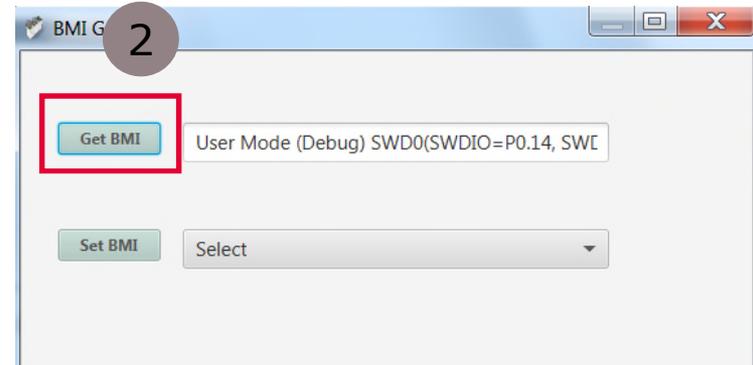
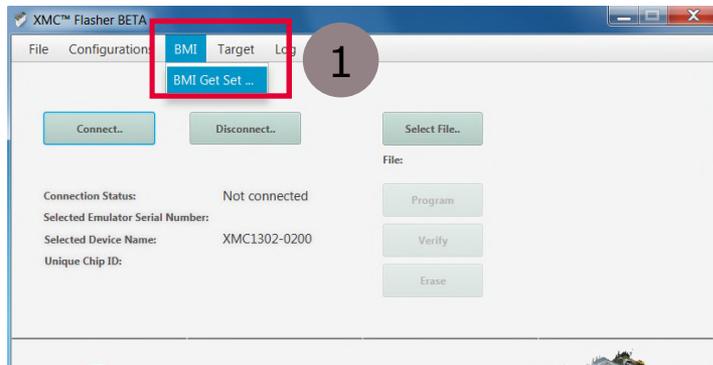


- BMI (Boot Mode Index) value of the XMC1302 device is **not** set to User Mode (Debug) SWD0. See next page for description on how to check and set the BMI value by using XMC™ Flasher's BMI feature

# iMOTION™ MADK Getting Started

## Flashing the \*.hex code (4/4)

8. To check the BMI (Boot Mode Index) value of the XMC1302 device, please do following steps:
  1. Power up the inverter board
  2. Click on BMI -> BMI Get Set
  3. Check the actual BMI value by clicking on Get BMI
  4. If BMI is not SWD0, then click on 'Set BMI' to change BMI to User Mode (Debug) SWD0



# iMOTION™ MADK Getting Started

## Using Excel file (1/2)



1. Open 'Input Parameters' sheet of \*.xls
2. Enter target Motor and system parameters into yellow marked fields of the spread sheet

R (Resistance per phase, optional)	20	$\Omega$ (ohm)	←	Motor's resistance per phase
L (Inductance per phase, $L_q$ for IPM)	192000	$\mu$ H	←	Motor's inductance per phase
Pole-Pair No.	3	dec	←	Motor's pole-pair
<b>Startup Parameter</b>				
Startup speed	0	rpm		
Startup speed threshold	100	rpm	←	Speed when V/F control starts transitioning to FOC control
Startup V/f offset ( $f = 0$ )	5	V		
Startup V/f slew rate	5.33	V/Hz		5.333
Reference speed - user	500	rpm	←	Default FOC target speed (no used in MADK)
Speed ramp-up	500	rpm/s		
Speed ramp-down	500	rpm/s		
Rotor preposition/alignment time	50	ms		
<b>Motor Speed Limit (If Use POT ADC, or PWM to Adjust Speed)</b>				
Speed - limit low	0	rpm		
Speed - limit high	1200	rpm	←	Max. speed of motor
<b>Inverter Parameter</b>				
DC link voltage Vdc	320	Vdc	←	DC Link voltage of MADK kit
Dead time, rise (left) and fall value	1.00	1.00	$\mu$ s	PWM switching frequency input
CCU8 PWM frequency ( $\leq 20$ kHz)	16000	Hz	←	
Initial bootstrap precharge / brake	20	ms		
<b>Motor Phase Current Measurement</b>				
R_shunt	0.2500	$\Omega$ (ohm)		
R_IN (of equivalent amplifier)	1	k $\Omega$		
R_feedback (of equiv. Amp)	2.5	k $\Omega$		
VDD / Maximum voltage at ADC	5.00	V	←	DC power supply of XMC1302, remember to set Jumper J3 to 5V or 3.3V

# iMOTION™ MADK Getting Started Using Excel file (2/2)



3. The scaled value of Motor parameters are generated in 'PMSM\_FOC\_Parameters.h' sheet
4. Values highlighted in yellow are required to be copied into the PMSM\_FOC\_Parameters tab of the  $\mu$ C/Probe™ GUI

```
#ifndef PMSM_FOC_PARAMETERS_H_
#define PMSM_FOC_PARAMETERS_H_

// Timing parameters
#define PERIOD_REG 4000
#define BRAKE_TIME 320
#define ALIGNMENT_TIME 800
// Scale of SVM sine Look-Up Table (LUT)
#define SVM_LUT_SCALE 4000
// Motor parameters
#define L_OMEGALI 157
#define SCALE_L 14

// V/f parameter
#define VQ_VF_OFFSET 887
#define VQ_VF_SLEW 194
#define DEFAULT_SPEED_STARTUP 0
#define VF_TRANSITION_SPEED 20
#define DEFAULT_SPEED_REFERENCE 102
#define RAMPUP_RATE 156
#define RAMPDOWN_RATE 156

// Motor speed limit
#define SPEED_LOW_LIMIT 0
#define SPEED_HIGH_LIMIT 246
#define SPEED_MAX_RPM 1200

// Default PI Controller Parameters (For Iq/Id PI, Kp and Ki)
#define DEFAULT_SPEED_KP 32768
#define DEFAULT_SPEED_KI 3
```

Input Parameters **PMSM\_FOC\_Parameters.h**

# iMOTION™ MADK Getting Started Using $\mu$ C/Probe™ GUI(1/7)

1. Open \*.wspx  $\mu$ C/Probe™ project by double click on \*.wspx file
2. Check the \*.elf file is attached to  $\mu$ C/Probe™ project
3. Click the 'Run' button



The screenshot displays the iMOTION GUI interface. At the top, a toolbar contains a 'Run' button (a green play icon) which is highlighted with a red box. Below the toolbar is the 'Motor Tuning' panel, which includes a table of control settings:

	P setting	I setting	SCALEPKPI
Speed Control	32768	3	10
Torque Control	26310	1080	12
Flux Control	26310	1080	12
PLL Control	256	32	18

Below the table, there is a 'Setting Target Speed' section with a slider set to 2400 RPM and a 'Ref. Speed' field set to 0 RPM. To the right, a 'Motor State' dropdown is set to 9, and a list of status flags is shown: FOC CLOSED LOOP = 0, MET CLOSED LOOP = 1, BRAKE BOOTSTRAP = 2, STOP MOTOR = 3, VFOPENLOOP RAMPUP = 4, MET FOC = 5, PRE POSITIONING = 6, MCU SLEEP = 7, TRAP PROTECTION = 8, IDLE = 9. Other indicators include 'DC Link' at 82 Volt and 'Temp. Protection' at 100 °C.

At the bottom, the 'Symbol Browser' shows a table with the file 'Eval-M1-1302\_05-65D.elf' highlighted in red. The table has columns for Name and Type.

Name	Type
Eval-M1-1302_05-65D.elf	N/A

# iMOTION™ MADK Getting Started Using µC/Probe™ GUI(2/7)

3. Manually copy all the values from the spreadsheet's 'PMSM\_FOC\_Parameters.h' tab (highlighted in yellow) to the GUI sheet below
4. **SAVE** the parameters to Flash

```
#ifndef PMSM_FOC_PARAMETERS_H
#define PMSM_FOC_PARAMETERS_H

// Timing parameters
#define PERIOD_REG 4000
#define BRAKE_TIME 320
#define ALIGNMENT_TIME 800
// Scale of SVM sine Look-Up Table (LUT)
#define SVM_LUT_SCALE 4858
// Motor parameters
#define L_OMEGALI 129
#define SCALE_L 14

// V/F parameter
#define VQ_VF_OFFSET 730
#define VQ_VF_SLEW 116
#define DEFAULT_SPEED_STARTUP 0
#define VF_TRANSITION_SPEED 20
#define DEFAULT_SPEED_REFERENCE 102
#define RAMPUP_RATE 156
#define RAMPDOWN_RATE 156

// Motor speed limit
#define SPEED_LOW_LIMIT 0
#define SPEED_HIGH_LIMIT 338
#define SPEED_MAX_RPM 1650

// Default PI Controller Parameters (For Iq/Id PI, Kp and Ki calculated from L and R)
#define DEFAULT_SPEED_KP 32768
#define DEFAULT_SPEED_KI 3
#define DEFAULT_SPEED_SCALE_KPKI 10
#define DEFAULT_IQID_SCALE_KPKI 12
#define DEFAULT_IQ_KP 32702
#define DEFAULT_IQ_KI 213
#define DEFAULT_ID_KP 32702
#define DEFAULT_ID_KI 213
#define DEFAULT_PLL_KP 256
#define DEFAULT_PLL_KI 64
#define DEFAULT_PLL_SCALE_KPKI 18

// CCU8 dead time
#define DEAD_TIME 16448

// For MET Fine-Tuning
#define THRESHOLD_HIGH 64
#define THRESHOLD_LOW 32
#define SHIFT_MET_PLL 2

// SVM voltage compensation
```



PERIOD_REG	4000	DEFAULT_SPEED_KP	32768
BRAKE_TIME	320	DEFAULT_SPEED_KI	3
ALIGNMENT_TIME	800	DEFAULT_SPEED_SCALE_KPKI	10
SVM_LUT_SCALE	4858	DEFAULT_IQID_SCALE_KPKI	12
L_OMEGALI	129	DEFAULT_IQ_KP	32702
SCALE_L	14	DEFAULT_IQ_KI	213
VQ_VF_OFFSET	730	DEFAULT_ID_KP	32702
VQ_VF_SLEW	116	DEFAULT_ID_KI	213
DEFAULT_SPEED_STARTUP	0	DEFAULT_PLL_KP	256
VF_TRANSITION_SPEED	20	DEFAULT_PLL_KI	64
DEFAULT_SPEED_REFERENCE	102	DEFAULT_PLL_SCALE_KPKI	18
RAMPUP_RATE	156	DEAD_TIME	16448
RAMPDOWN_RATE	156	THRESHOLD_HIGH	64
SPEED_LOW_LIMIT	0	THRESHOLD_LOW	32
SPEED_HIGH_LIMIT	338	SHIFT_MET_PLL	2
SPEED_MAX_RPM	1650	ADC_DCLINK IDEAL	615
		ADC_DCLINK_SCALE	2183843
		RES_INC	0
		SPEED_TO_RPM	10000
		SCALE_SPEED_TO_RPM	11

# iMOTION™ MADK Getting Started Using μC/Probe™ GUI(3/7)



5. The default KP, KI values from the PMSM\_FOC\_Parameters sheet automatically will be copied to the Motor Tuning page
6. Use the Target Speed slider to set the percentage of Max. speed desired. Then, click **MotorStart** button => Motor starts to spin

The screenshot shows the Motor Tuning GUI with the following sections:

- Motor Tuning Parameters:**

	P setting	I setting	SCALEKPKI
Speed Control	32768	3	10
Torque Control	32702	213	12
Flux Control	32702	213	12
PLL Control	256	64	18
- Motor State:** 0
- Motor State Legend:**
  - FOC CLOSED LOOP = 0
  - MET CLOSED LOOP = 1
  - BRAKE BOOTSTRAP = 2
  - STOP MOTOR = 3
  - VFOPENLOOP RAMPUP = 4
  - MET FOC = 5
  - PRE POSITIONING = 6
  - MCU SLEEP = 7
  - TRAP PROTECTION = 8
  - IDLE = 9
- Setting Target Speed:** A slider is set to 25%. Max. Speed is 1650 RPM.
- Speed Indicators:** Ref. Speed: 336 RPM, Real Speed: 307 RPM.
- Temperature and Protection:** DC Link: 315 Volt, Temp. Protection: checked, Max. Temp. Limit: 100 °C, IPM Temp.: 34 °C.
- Buttons:** MotorStart (RUN), MotorStop.

1 Move the slider to desire speed (rpm)

2 When click, Motor start to run

# iMOTION™ MADK Getting Started Using $\mu$ C/Probe™ GUI(4/7)

7. Under the 'P setting' column are the KP value for the 4 control loops.
8. Under the 'I setting' column are the KI value for the 4 control loops.

Modify the KP, KI and SCALEKPKI values of the 4 control loops to get optimum motor behaviour

	P setting	I setting	SCALEKPKI
Speed Control	<input type="text" value="32768"/>	<input type="text" value="3"/>	<input type="text" value="10"/>
Torque Control	<input type="text" value="32702"/>	<input type="text" value="213"/>	<input type="text" value="12"/>
Flux Control	<input type="text" value="32702"/>	<input type="text" value="213"/>	<input type="text" value="12"/>
PLL Control	<input type="text" value="256"/>	<input type="text" value="64"/>	<input type="text" value="18"/>

**Save PI values and Temp. Protection Setting**

Type in the desired values and hit 'Enter'.

Increase the SCALEKPKI by 1 will reduce the gain by half.

Click this button to save KP, KI, SCALEKPKI values and Temp. setting to Flash. Motor will stop.

# iMOTION™ MADK Getting Started Using $\mu$ C/Probe™ GUI(5/7)

## › Over-current and Over-temperature protections

Please note the 'Temperature Protection' feature is **not** available in Eval-M1-1302\_05-45A and Eval-M1-1302\_05-84A kits.

If over-current happens, CTRAP turn **RED and blinking**. Motor stop.

On the  $\mu$ IPM™ Inverter board, the trip current is set to 2.47 A for Eval-M1-05-xxD board. The trip current of Eval-M1-36-xxA board is set to 1.2 A. When the 3 phase motor currents exceed its trip current, CTRAP signal is activated and over-current detected

The screenshot displays the following GUI elements:

- DC Link**: 315 Volt (indicated by a green battery icon at 90% charge)
- Temp. Protection**:  (indicated by a thermometer icon)
- Max. Temp. Limit**: 100 °C
- IPM Temp.**: 61 °C
- CTRAP**: Grey indicator light
- Over Temp.**: Blue indicator light

Annotations with arrows point to these elements:

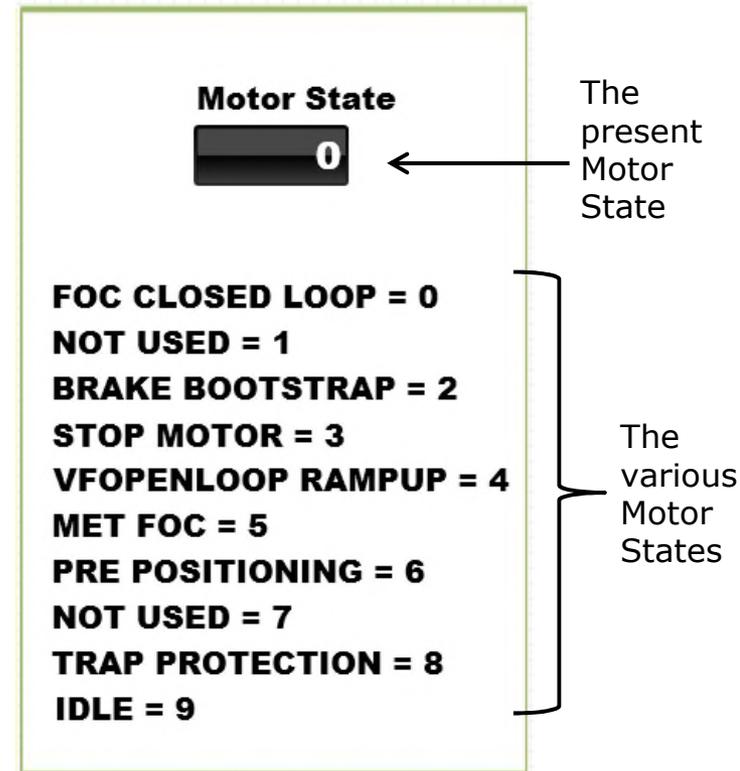
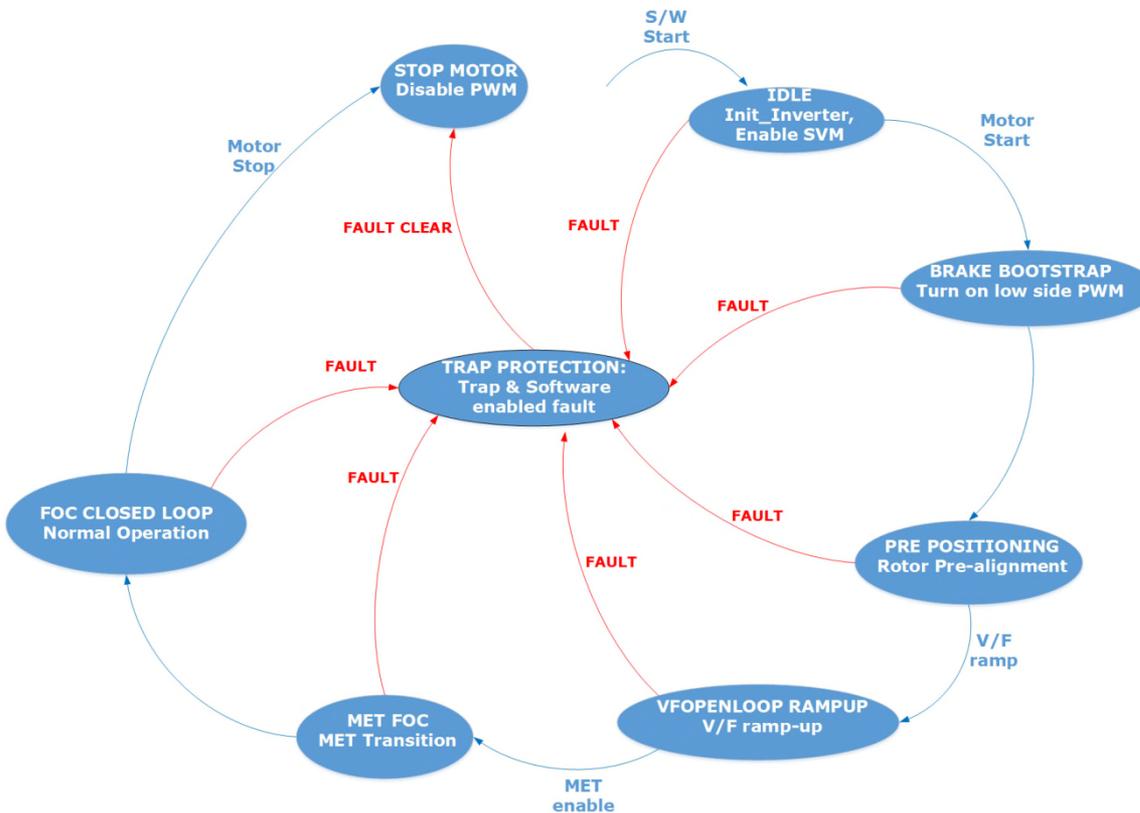
- DC Link voltage
- To enable/disable 'Temp. Protection'
- Set Max. Temp limit for  $\mu$ IPM™ device to operate
- Junction temperature of  $\mu$ IPM™ device on the Inverter Power board

If 'Temp. Protection' is checked, when  $\mu$ IPM™ Temp. is higher than Max. Temp. , then 'Over Temp.' indicator turn **RED** and Motor stop

# iMOTION™ MADK Getting Started Using µC/Probe™ GUI(6/7)



## › Motor State Indicator Panel



# iMOTION™ MADK Getting Started Using $\mu$ C/Probe™ GUI(7/7)

## › Motor Speed, Motor Start/Stop Control Panel

**Setting Target Speed**

Use the slider to set the desired speed (rpm)

The desired speed (rpm) in % of the max. speed of the motor

0% → 100% Max. Speed **1650**

**28 %**

**Ref. Speed 468 RPM**

**Real Speed 468 RPM**

The target speed

The actual speed

**MotorStart RUN** **MotorStop**

Click this button to run the motor after setting the desired speed

Click this button to stop the motor

# iMOTION™ MADK Getting Started

## Tuning motor parameters for V/F open loop



- › The FOC software starts the motor with V/F control (open loop), and then transitions to FOC control (closed loop)
- › If 'MotorStart' button was clicked and motor does not spin, user can increase the 'Startup V/f offset' value in 'Input Parameters' spread sheet and copy the generated VQ\_VF\_OFFSET value from PMSM\_FOC\_Parameters.h spread sheet to 'PMSM\_FOC\_Parameters' page of  $\mu$ C/Probe™ GUI.
- › If the ramp-up speed is too slow, increase the 'Speed ramp-up' value in 'Input Parameters' spreadsheet and copy 'RAMPUP\_RATE' value from 'PMSM\_FOC\_Parameters.h' to  $\mu$ C/Probe 'PMSM\_FOC\_Parameter' Page. Remember to **save** setting.
- › If the motor starts with V/F control but after transition to FOC control motor stops, then P, I, SCALEKPKI settings of the control loops need to be tuned. See next pages...

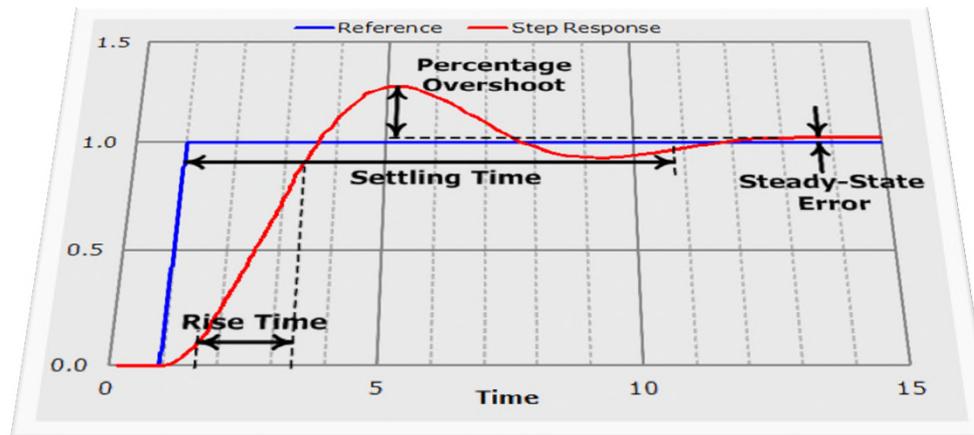
# Getting Started – Tuning of $K_p$ , $K_i$ value using the uC/Probe (1/4)

- › Effects of increasing proportional gain  $K_p$  or integral gain  $K_i$  of PI controller independently

	Gain Change	Effects on Step Response Characteristics			
		Rise Time	Overshoot	Settling Time	Steady-State Error
1	$K_p$ ↑ $K_i$ unchanged	↓ 😊	↑ 😞	Minor Change 😊	↓ 😊
2	$K_i$ ↑ $K_p$ unchanged	↓ 😊	↑ 😞	↑ 😞	Eliminate 😊

↑ Increase

↓ Decrease



# Getting Started – Tuning of Kp, Ki value using the uC/Probe (2/4)

1. The values P setting, I setting and SCALEKPKI for Torque and Flux PI Controllers are calculated from the physical motor and system parameters, and typically don't need to be tuned in the first iteration.
2. The Speed Control and PLL Control parameters should start to be modified if the motor cannot transit from V/F open-loop to FOC closed-loop smoothly
3. Remember to **save** setting

	P setting	I setting	SCALEKPKI
Speed Control	35000	3	13
Torque Control	40188	262	12
Flux Control	40188	262	12
PLL Control	500	10	16

Labels and arrows:

- DEFAULT\_IQ\_KP/KI → Torque Control P setting
- DEFAULT\_IQID\_SCALE\_KPKI ← Torque Control SCALEKPKI
- DEFAULT\_ID\_KP/KI → Flux Control P setting
- DEFAULT\_IQID\_SCALE\_KPKI ← Flux Control SCALEKPKI

Save PI values and Temp. Protection Setting

# Getting Started – Tuning of Kp, Ki value using the uC/Probe (3/4)

3. If the motor does not spin in FOC close loop, **↑** the SCALEKPKI of PLL Control and check the motor behaviour. If motor start to move slowly, **↑** the SCALEKPKI further. Else, **↓** the SCALEKPKI
4. Apply similar tactic for the tuning of Speed Control

$$\text{PI gains: } K_p = \frac{P \text{ setting}}{2 \text{SCALEKPKI}}, K_i = \frac{I \text{ setting}}{2 \text{SCALEKPKI}}$$

	P setting	I setting	SCALEKPKI
Speed Control	35000	3	13
Torque Control	40188	262	12
Flux Control	40188	262	12
PLL Control	500	10	16

2

1

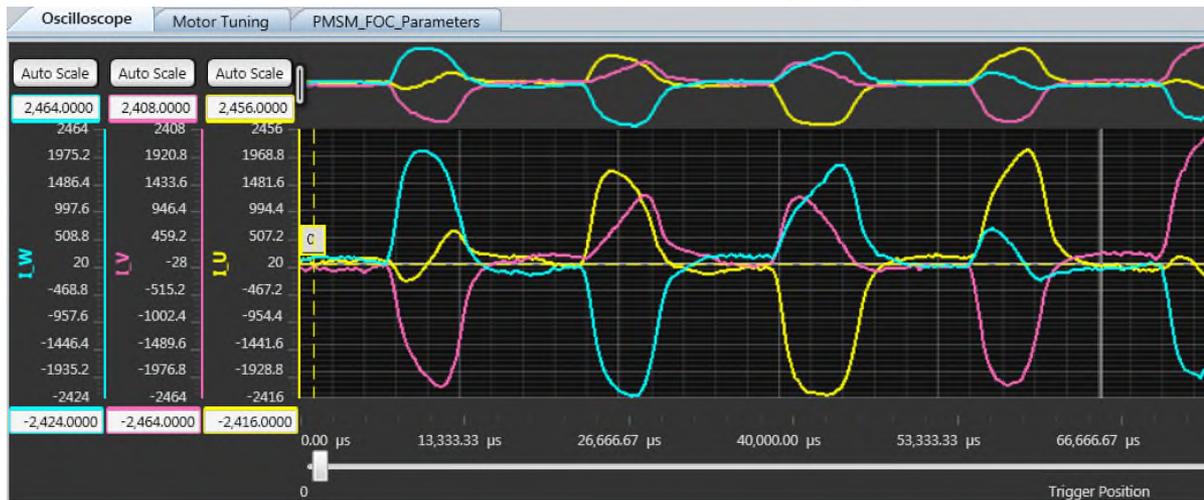
↑ this value by 1 will ↓ gain of Speed controller by half

↑ this value by 1 will ↓ gain of PLL estimator controller by half

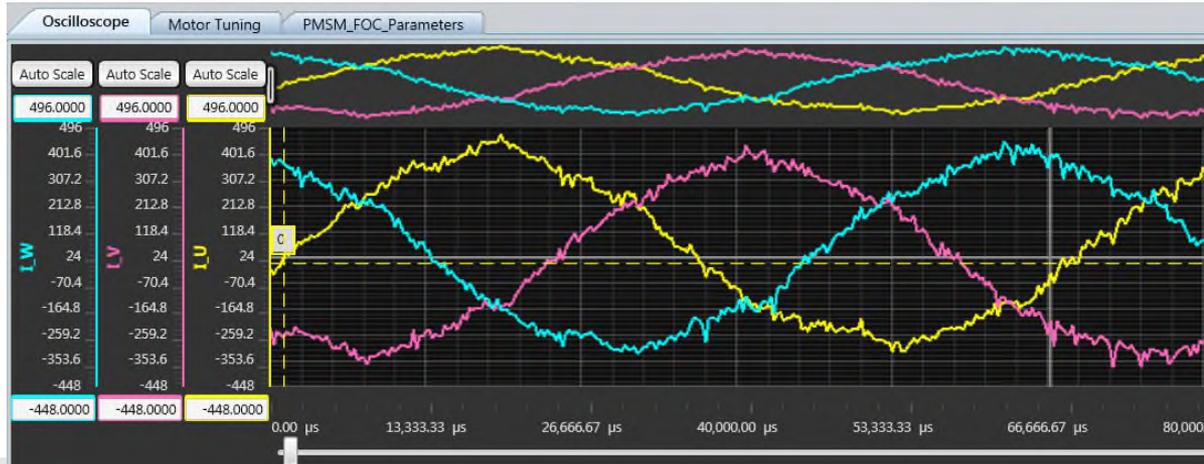
Save PI values and Temp. Protection Setting

# Getting Started – Tuning of Kp, Ki value using the $\mu$ C/Probe™ (4/4)

5. Adjust P and I setting of PLL Control/Speed Control for finer tuning of Motor behaviour. The final goal is to achieve **sinusoidal** current waveform in the Oscilloscope page of the  $\mu$ C/Probe GUI.



The P, I, SCALEKPKI values are not optimized or fine-tuned, so the 3 motor currents I\_U, I\_V, I\_W are **not sinusoidal**

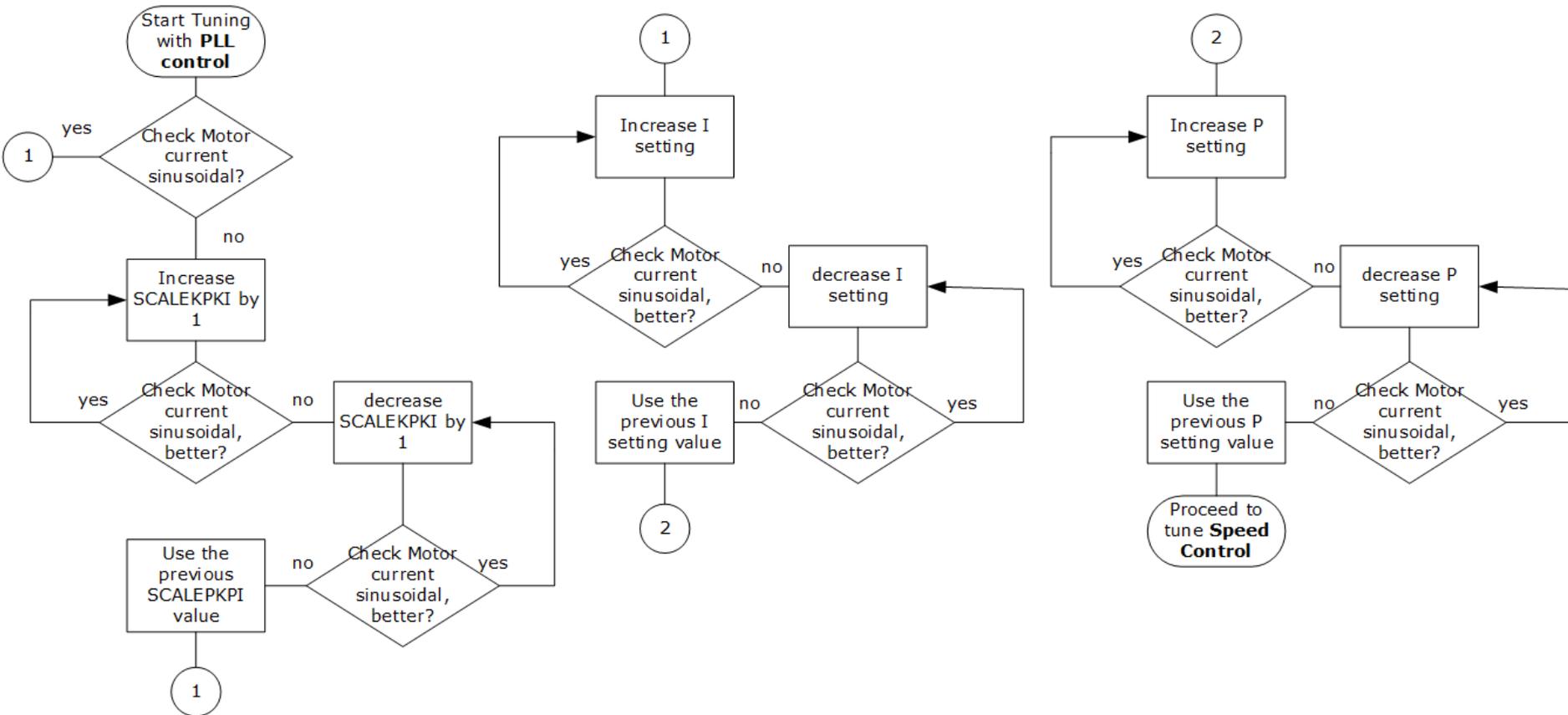


Target of tuning the P, I and SCALEKPKI values of the control loops is to achieve the target motor performance and get **sinusoidal** current shapes for the 3 motor currents I\_U, I\_V, I\_W

# General hints on tuning of SCALEKPKI, P, I value using the uC/Probe (1/2)

1. If the motor can start from V/f open loop control and then run to target speed in FOC closed loop control, but the transition from open loop to closed loop is not smooth, the user should try following:
  -  'Speed ramp-up' and 'Speed ramp-down' value and  the 'Startup speed threshold' value of the 'Input Parameters' excel sheet. This will force the motor to transit to FOC control loop faster
2. For the FOC control tuning, the next page shows the procedure in form of an algorithm block diagram on how to tune PLL loop for FOC control. For Speed Control tuning the user should follow the same flow. Typically, only these 2 PI control loops need to be tuned with the FOC software for iMOTION™ MADK.

# General hints on tuning of SCALEPKPI, P, I value using the uC/Probe (2/2)



# iMOTION™ MADK Getting Started

## Further Software Development Support



- › Once the motor control system using iMOTION™ MADK has met the target performance for their applications, users may require the DAVE™ project files including the XMC™ motor control source code for further application development
- › DAVE™ project files corresponding to .hex file for each particular iMOTION™ MADK kit will be made available for download at [www.infineon.com/MADK](http://www.infineon.com/MADK), as well as through DAVE example projects repository  
  
[http://www.infineon.com/cms/en/product/promopages/aim-mc/dave\\_downloads.html](http://www.infineon.com/cms/en/product/promopages/aim-mc/dave_downloads.html)
- › Infineon is constantly improving FOC control algorithm and the firmware code and example projects will be updated regularly
- › If source code you requested is not available, please contact the nearest Infineon sales office or support team

# Agenda

1

iMOTION™ MADK Overview

2

Hardware and Software Overview

3

Tools Overview

4

Getting Started

5

Resource Listing

# Resource Listing

- › Kit documentation:
    - EVAL-M1-1302 User Manual
    - EVAL-M1-36-(84A/45A) or EVAL-M1-05-(84D/65D) User Manuals
- [www.infineon.com/MADK](http://www.infineon.com/MADK)

# Support material:

## Collaterals and Brochures



- Product Briefs
- Selection Guides
- Application Brochures
- Presentations
- Press Releases, Ads

- [www.infineon.com/XMC](http://www.infineon.com/XMC)

## Technical Material



- Application Notes
- Technical Articles
- Simulation Models
- Datasheets, MCDS Files
- PCB Design Data

- [www.infineon.com/XMC](http://www.infineon.com/XMC)
- [Kits and Boards](#)
- [DAVE™](#)
- [Software and Tool Ecosystem](#)

## Videos



- Technical Videos
- Product Information Videos

- [Infineon Media Center](#)
- [XMC Mediathek](#)

## Contact



- Forums
- Product Support

- [Infineon Forums](#)
- [Technical Assistance Center \(TAC\)](#)

# Glossary abbreviations

- › ADC Analog-to-Digital Converter
- › FOC Field-Oriented Control
- › IPM Intelligent Power Modules
- › MADK iMOTION™ Modular Application Design Kit
- › MET Maximum Efficiency Tracking
- › PI Controller Proportional–Integral Controller
- › PMSM Permanent Magnet Synchronous Motor
- › PWM Pulse Width Modulation
- › SVM Space vector modulation
- › XMC™ Cross-Market Microcontrollers

# Disclaimer

The information given in this training materials is given as a hint for the implementation of the Infineon Technologies component only and shall not be regarded as any description or warranty of a certain functionality, condition or quality of the Infineon Technologies component.

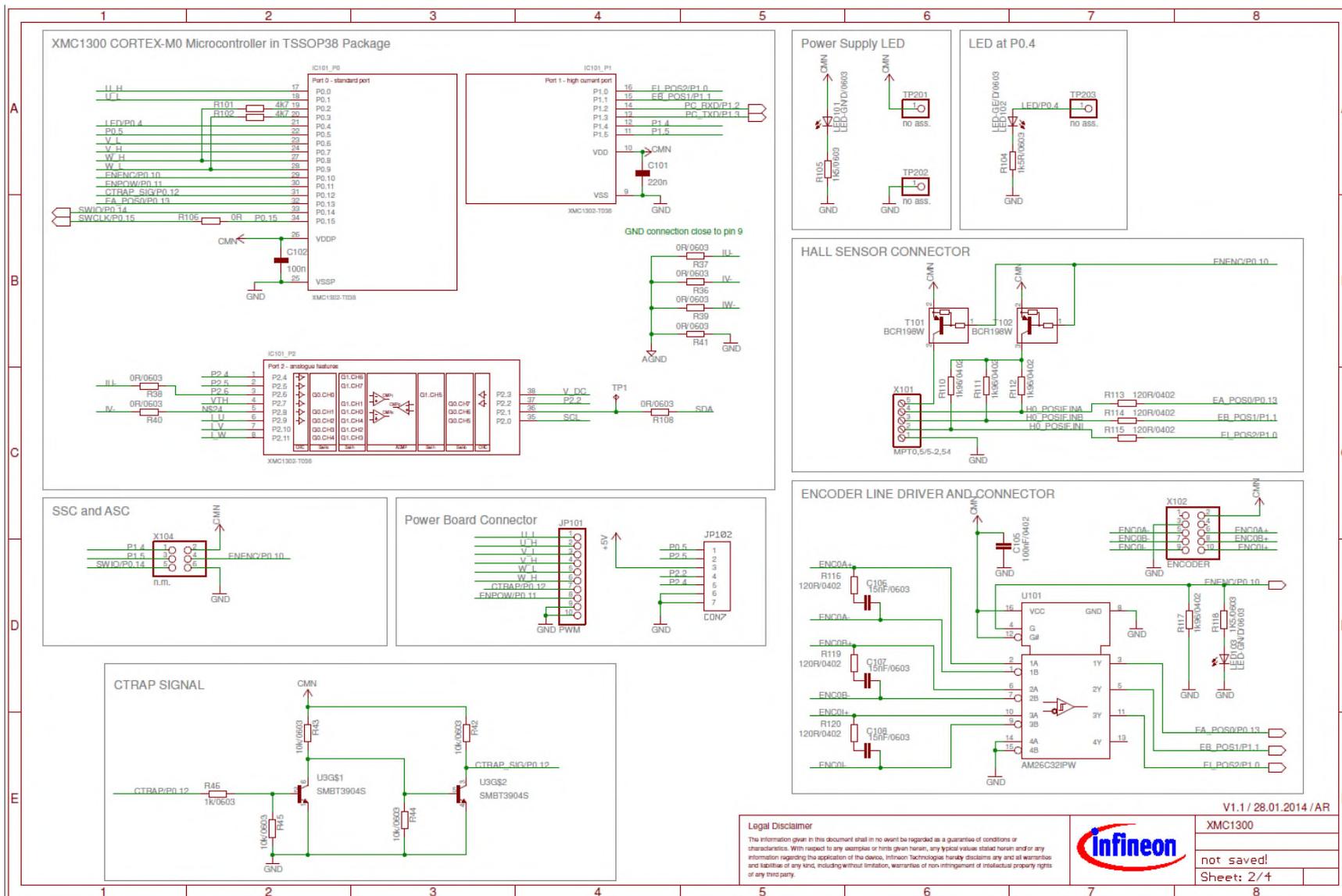
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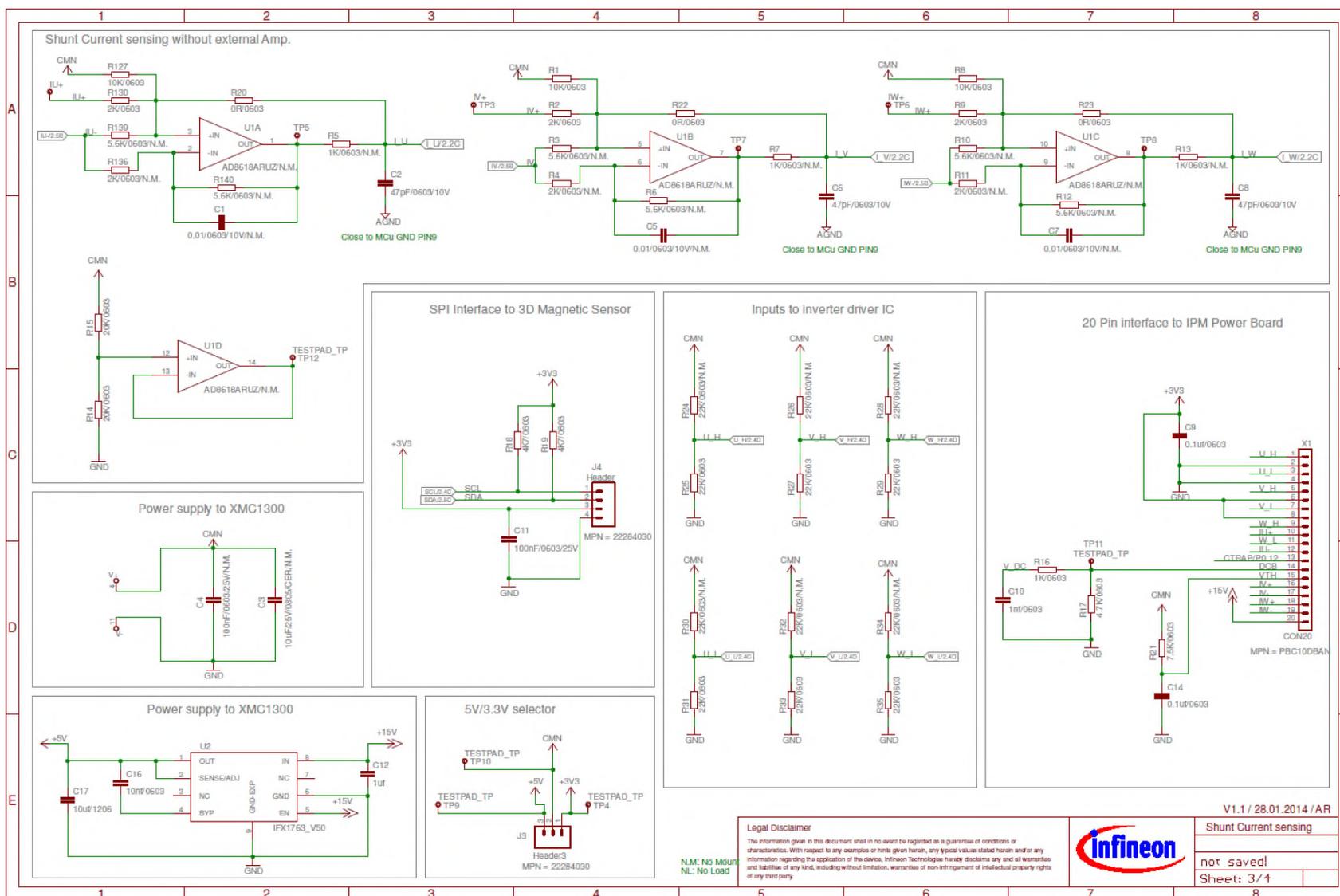
Part of your life. Part of tomorrow.



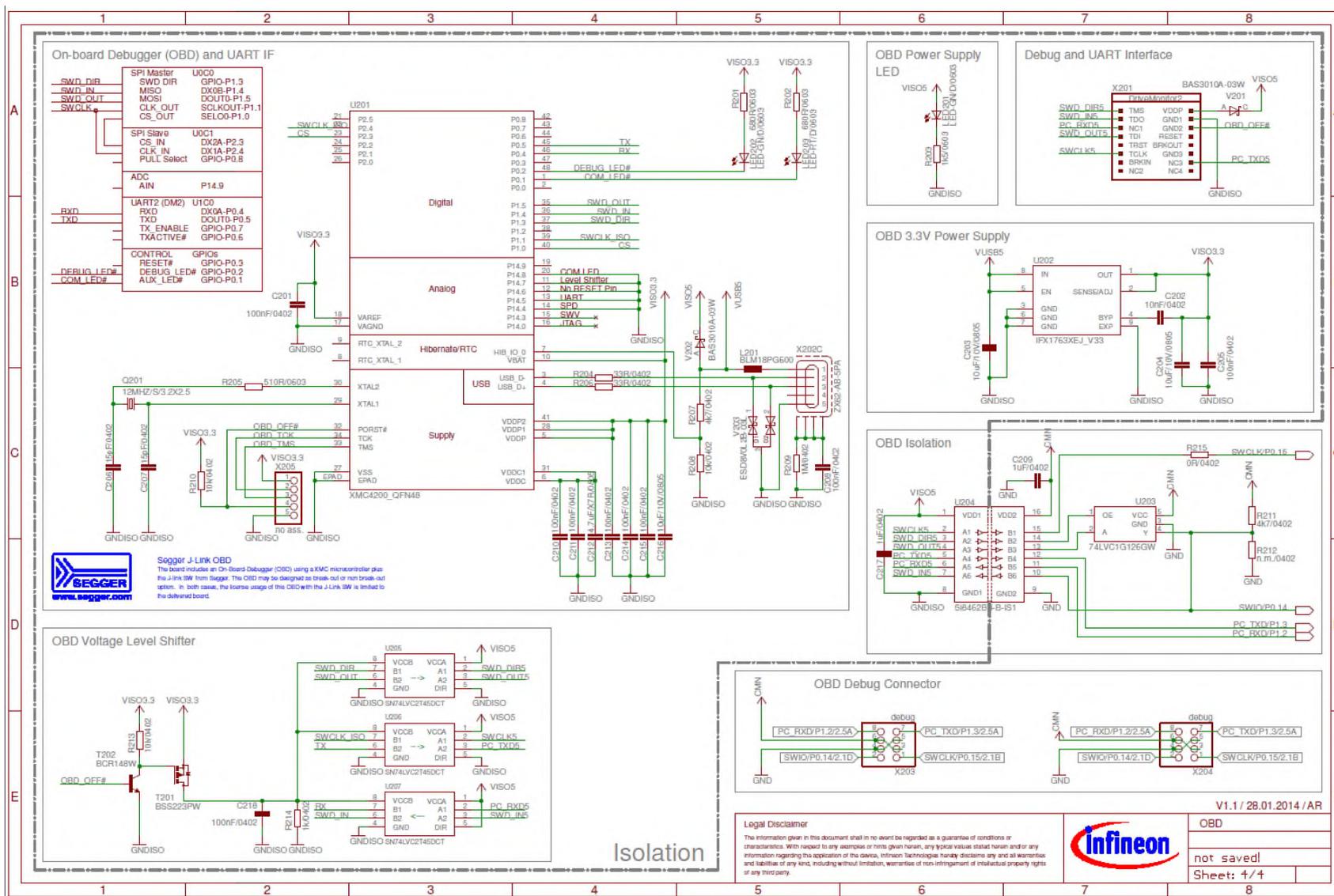
# Schematic of Eval-M1-1302 board (1/3)



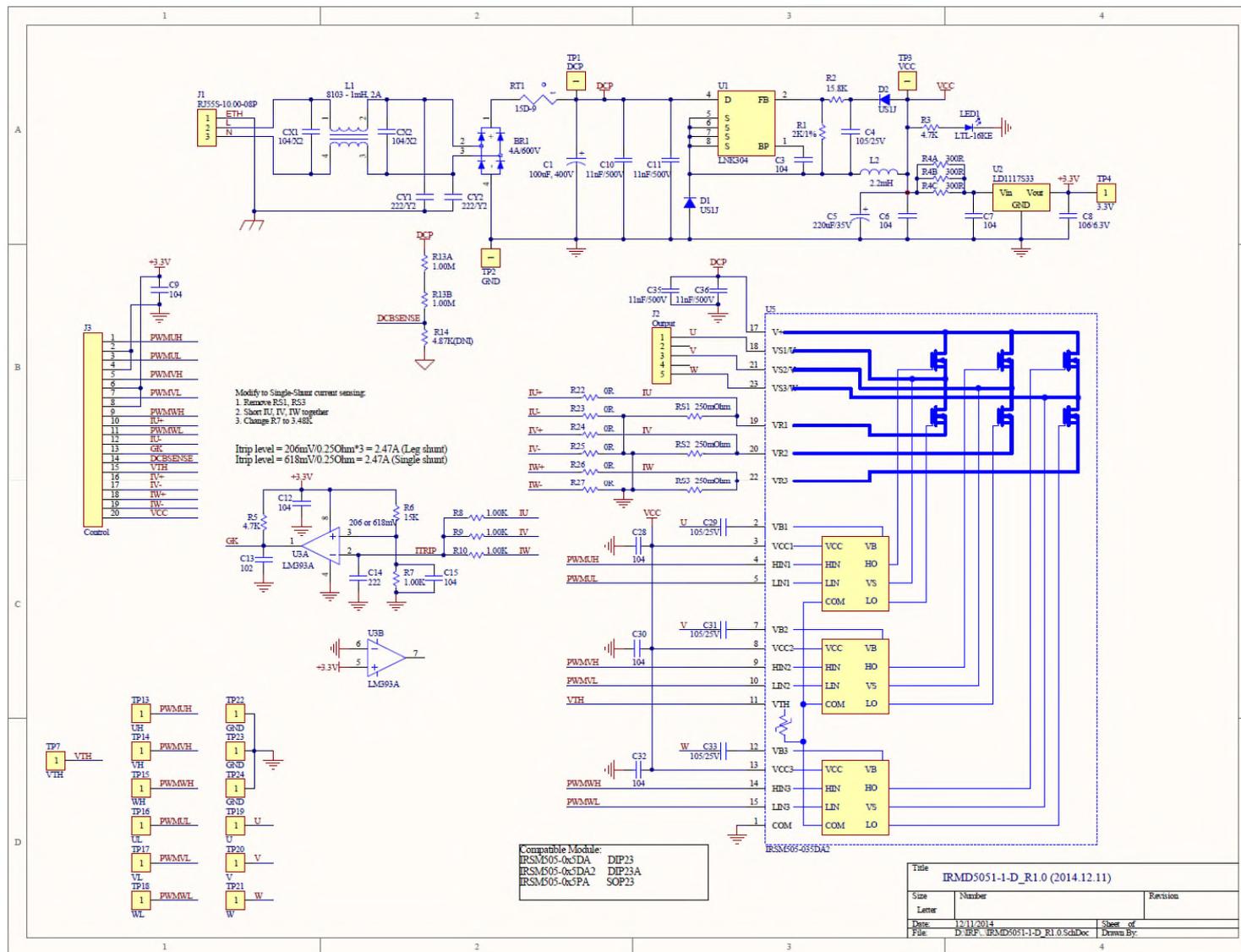
# Schematic of Eval-M1-1302 board (2/3)



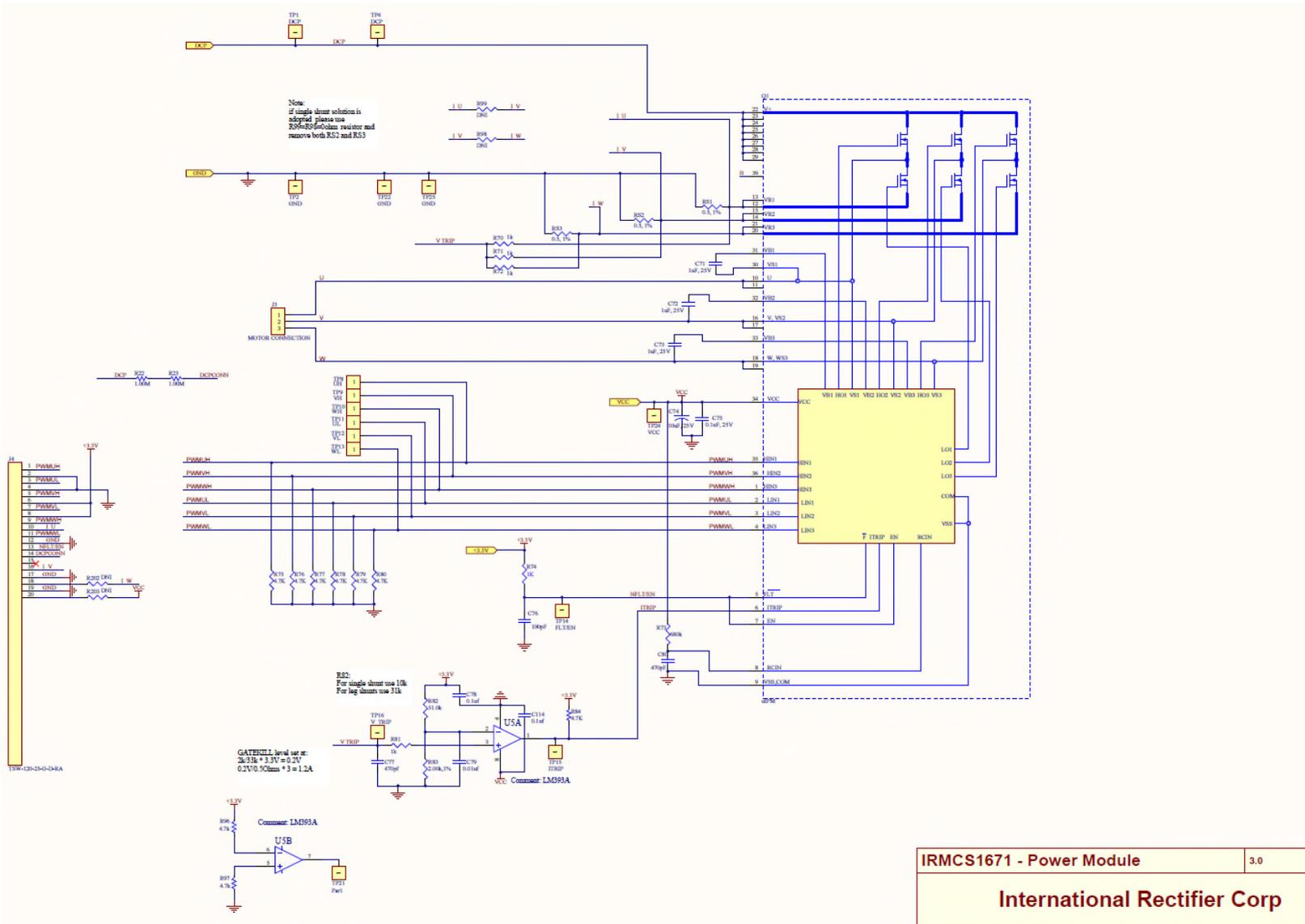
# Schematic of Eval-M1-1302 board (3/3)



# Schematic of Eval-M1-05-xxD



# Schematic of Eval-M1-36-xxA



IRMCS1671 - Power Module	3.0
<b>International Rectifier Corp</b>	